

Work Order ID 124443-2

\*124443\*

Page 1

Monday, September 15, 2014 7:18:25 AM

Item ID: D4716-5

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Duct Hose

Start Date: 9/10/2014 Start Qty: 24.00

\*24\*

Cust Item ID:

Required Date: 9/10/2014 Req'd Qty: 24.00

\*24\*

Customer:

Reference:

Approvals:

Process Plan: CL

Date: 14/09/15

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4716

A

100

0.00

\*100\*

Purchasing

Memo

0.00

Purchasing

Issue P/O: 25768

MANUFACTURE AS PER DWG D4716

Supplier: CUSTOM DUCTS

Certificate of conformity is required

CL 14/09/15 (24)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

\*110\*

Packaging

Memo

0.00

Packaging

12x 14-10-15

Work Order ID 124443

\*124443\*

Page 2

Monday, September 15, 2014 7:18:25 AM

Item ID: D4716-5 Accept \*N9000040100\* Setup Start \*NS1\*

Revision ID: Stop \*NS2\*

Item Name: Duct Hose

Start Date: 9/10/2014 Start Qty: 24.00 \*24\* Cust Item ID:

Required Date: 9/10/2014 Req'd Qty: 24.00 \*24\* Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC6- Inspect dimensions to drawing

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS

9

9-89

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

\*130\*

Packaging

Memo

0.00

Packaging

12

MLJ

14-10-17

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

14/10/17

14-10-17

# Picklist Print

Monday, September 15, 2014 7:18:23 AM

Page 1

Work Order ID: 124443

\*124443\*

Parent Item: D4716-5

\*D4716-5\*

Parent Item Name: Duct Hose

Start Date: 9/10/2014

Required Date: 9/10/2014

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV:A 12.11.08 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4716-5P

Purchased

No

110

Each

0.0000

1

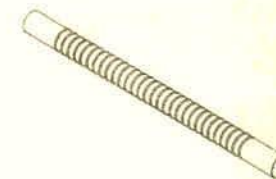
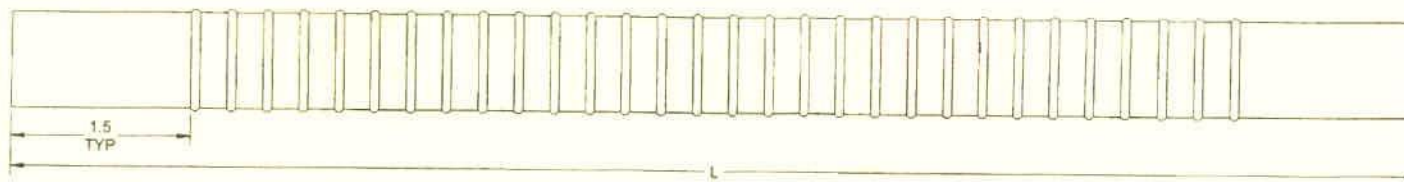
\*D4716-5P\*

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Duct Hose

24/12x  
12x SPIR-10-15.

## SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	ID	L	WEIGHT (lb)
D4716-1	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	24.0	0.2
D4716-3	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	28.0	0.2
D4716-5	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	41.0	0.3

### D4716-X DUCT HOSE

CL 14/09/15  
w/o: 124443

#### NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

A	NEW ISSUE	RF	12.07.25
REV	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESSBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4716	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DUCT HOSE	NTS
DATE	12.07.25	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD                  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS                  NOT TO BE USED FOR ANY PURPOSES OR DISSEMINATED TO ANY OTHER PERSON WITHOUT                  WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO25768

Purchase Order Date 9/15/2014

PO Print Date 9/26/2014

Page Number 1 of 3

Order From :  
CUSTOM DUCT  
179 BEAVER BERRY ROAD  
LIMINGTON, MAINE 04049

VU-CD001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

REVISED

Contact Name  
Vendor Phone 207-637-3000  
Ship To Contact  
Ship To Phone  
Ship Via: FedEx Overnight collect  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

FE

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4716-1P  AS PER DWG D4716 REV. A B124138	Duct Hose	10/8/2014 Yes 10/8/2014		8.00 Each	\$30.00	\$240.00
Line Total:							\$240.00
2	D4716-3P  AS PER DWG D4716 REV. A B124186	Duct Hose	10/8/2014 Yes 10/8/2014		16.00 Each	\$34.00	\$544.00
Line Total:							\$544.00
3	D4716-5P  AS PER DWG D4716 REV. A B124443	Duct Hose	10/8/2014 Yes 10/8/2014		24.00 Each	\$38.00	\$912.00

Note:

9/26/2014

Custom Duct

179 Beaver Berry Rd  
Limington, ME 04049  
PH 1 800 863 2620

# Invoice

Date	Invoice #
10/14/2014	1830

<b>Bill To</b>
Dart Aerospace 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

<b>Ship To</b>
Dart Aerospace 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

P.O. Number	Terms	Rep	Ship	Via	F.O.B.	Project
PO25768	Net 30		10/14/2014	Federal Express		

Quantity	Item Code	Description	Price Each	Amount
4	SCEET	Double Wall SCEET 3 X 24" Your D4716-1P	30.00	120.00
12	SCEET	Double Wall SCEET 3 X 28" Your D4716-3P	34.00	408.00
12	SCEET	Double Wall SCEET 3 X 41" Your D4716-5P	38.00	456.00
		Ref My invoice 1826 and this invoice 1830 Complete Your PO25768		
		Ship Fedex Collect		
<p style="font-size: 2em; transform: rotate(-15deg); opacity: 0.5;">88 14-10-15-</p>				

<b>Phone #</b>	<b>Fax #</b>	<b>E-mail</b>	<b>Total</b>	\$984.00
207 637 3000	207 637 3000	kinney@fairpoint.net		

Custom Duct  
179 Beaver Berry Rd.  
Limington, ME 04049

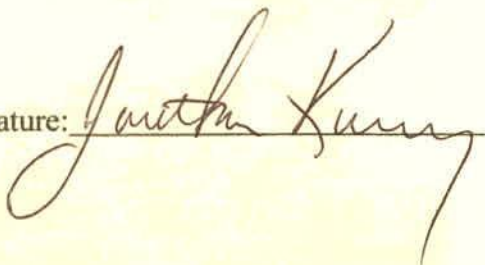
## CERTIFICATE OF CONFORMANCE

Customer Name: Dart Aerospace Ltd. Purchase Order No: PO25768

4 EACH SCEET 3 X 24" Your D4716-1P WITH CUFFS  
12 EACH SCEET 3 X 28" Your D4716-3P WITH CUFFS  
12 EACH SCEET 3 X 41" Your D4716-5P WITH CUFFS

This is to certify that the products, systems and/or services listed here-in have been manufactured, inspected and tested in accordance with Custom Duct and industry standards. It is further certified that the items listed here-on are in compliance with the provisions of your purchase order/ work order listed above. Inspection and test records and material certifications are on file and available upon request.

Signature:



Date: 14 October 2014

